

# Work Order ID 66045

Thursday, February 03, 2011 7:35:46 AM

Page 1

Item ID: D3414-3

Accept

Revision ID:

Item Name: Lug

Setup Start

Stop

Start Date: 2/3/2011 Start Qty: 20.00

Required Date: 2/10/2011 Req'd Qty: 20.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling:

Date:

Run Start

QC: Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3414

Rev C

100

0.00



Bandsaw

Jeaspa Bandsaw

Memo

Cut blanks: 2.50" x 0.500" x 2.250" long

0.00

*amb 11/02/15*

20

*✓*

110

0.00



HAAS I

HAAS CNC vertical machine #1

Memo

Machine as per Folio FA569 and Dwg D3414  
Identify as D3414-3; Dwg Rev C Folio Rev AA

0.00

*amb 11/02/23*

20

*✓*

120

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

*amb 11/02/23*

20

*✓*

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Page 2

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Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: PERICL 0.00

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control



SL 11/02/23

20

11/4/24 200

11/02/24

MF 11-02-24

# Picklist Print

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Page 1

Work Order ID: 66045

Parent Item: D3414-3

Parent Item Name: Lug



Start Date: 2/3/2011

Required Date: 2/10/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A 05.09.13 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased				100	f	56.2450	0.1875	3.75			



304 BAR .500 x 2.50

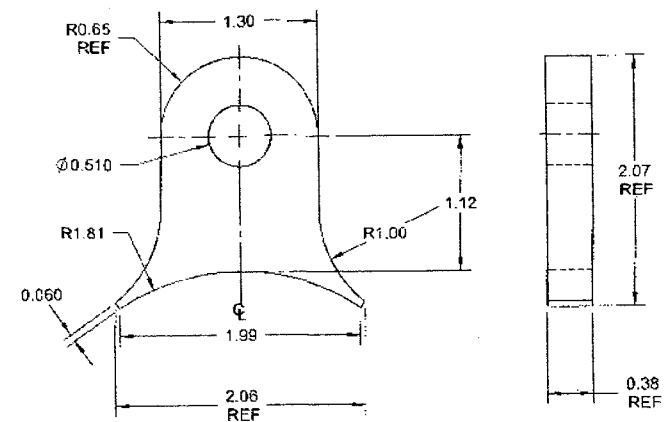


Location	Loc Qty	Loc Code
MAT	13.3	
111330	0	
116135	13.3	
MAT53	42.945	
111330	0.2375	
112320	6.7575	
112697	3.85	
→ 112764	32.1	

3.75

on 2/10/15





**D3414-3 LUG**

6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

DESIGN	QP	<b>DART AEROSPACE LTD</b>	
DRAWN	QP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D34114	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUG ASSEMBLY	NTS
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